

Portable Hardness Tester TH130



OVERVIEW :

 Portable Hardness Tester TH 130 is manufactured considering the need of portability of these equipments for ease of measurement.

•Impact Device D integrated: no cables.

•Wide measuring range in HLD and direct display of converted hardness values in HB, HRB, HRC, HRA, HV, HS.

- •For most metals (see table below)
- •Test at any angle
- •Simple handling and low test expenditure
- •Optional printer TA220S available

FEATURES :

- Easy measurement on large & heavy workpieces
- Measuring in confined spaces of large workpieces
- TH130: integrated with D impact device for normal hardness testing
- TH132: integrated with C impact device for hardness testing on thin, light and face-hardened workpieces
- TH134: integrated with DL impact device for hardness testing of deep grooves and mould-face
- (such as tooth surface) workpieces.

VERTEX ENGINEERS & ASSOCIATES

R.H- 116, Sector 2B, Near Datta Meghe Engineering College, Airoli, Navi Mumbai - 400 708 Tel : +91-22-27791675 / 65169832 Email : info@vertexmachines.com, Visit us at : www.vertexmachines.com



TECHNICAL SPECIFICATION :

Models	TH130	TH132	TH134	
Impact device	D integrated	C integrated	DL integrated	
Hardness scales	HLD, HB, HRC,	HLD, HB, HRC,	HLD, HB, HRC,	
	HRA, HV. HS	HV, HS	HRB, HV, HS	
Measuring range/materials	See table given below			
Tolerance	± 6HLD(760 ± 30HLD)	± 12HLC	± 12HLDL	
Memory	99 average	99 average	99 average	
	readings	readings	readings	
Output	RS232 to	RS232 to	RS232 to	
	printer	printer	printer	
Surface Roughness of Work piece	≤ 1.6µm [Ra]	≤ 0.4µm [Ra]	≤ 1.6µm [Ra]	
Min. radius of Workpiece (convex / concave)	Rmin = 50mm(with support ring Rmin = 10mm)	Rmin = 11mm (with support rings)	Rmin = 10mm	
Min. Workpiece	2~5kg on	0.5~1.5kg on	2~5kg on	
weight	stable support	stable support	stable support	
	0.05~2kg with	0.02~0.5kg	0.05~2kg with	
	compact	with compact	compact	
	coupling	coupling	coupling	
Min. Workpiece	_			
thickness with	5mm	1mm	5mm	
coupling				
Min. Thickness				
of hardness	0.8mm	0.2mm	0.8mm	
layers				
Indentation	See table given below			
depth Charging time	3h			
	JII			

VERTEX ENGINEERS & ASSOCIATES

R.H- 116, Sector 2B, Near Datta Meghe Engineering College, Airoli, Navi Mumbai - 400 708 Tel : +91-22-27791675 / 65169832 Email : info@vertexmachines.com, Visit us at : www.vertexmachines.com



Continuous working time	60 h			
Power	Rechargeable Li-ion batteries			
Operating	0~40°C			
temperature				
Overall	155 x 24 x 55m	155 x 24 x 55m	210 x 24 x 55m	
dimensions	m	m	m	
Weight	180g	175g	200g	

VERTEX ENGINEERS & ASSOCIATES

R.H- 116, Sector 2B, Near Datta Meghe Engineering College, Airoli, Navi Mumbai - 400 708 Tel : +91-22-27791675 / 65169832 Email : info@vertexmachines.com, Visit us at : www.vertexmachines.com